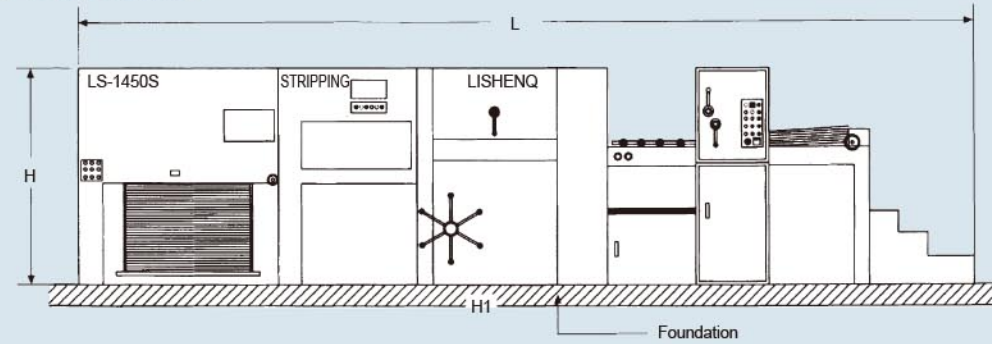
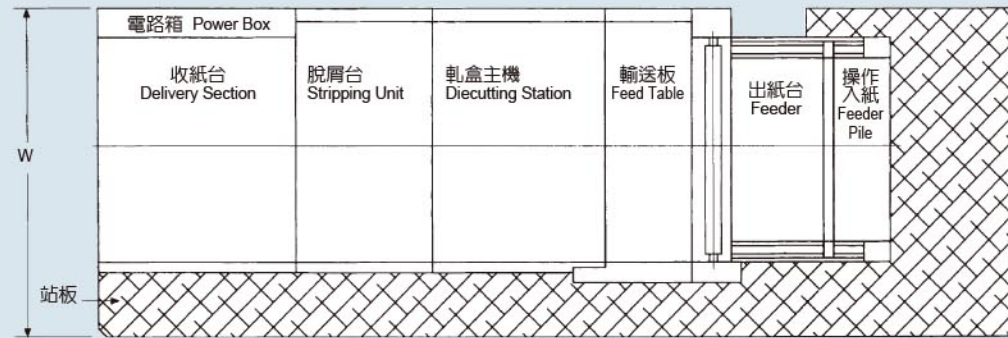


■ 機器地基 Dimensions



■ 機器總覽 Floor Plan

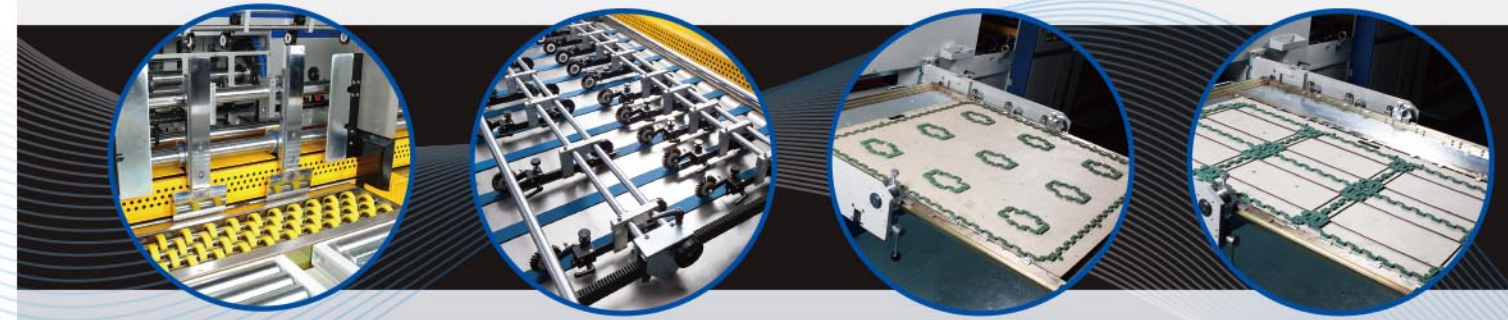


	單位 UNIT	LS-1450	LS-1670	LS-1450-S	LS-1670-S
L	mm (inch)	8715 (343")	9480 (373.2")	10035 (395")	11005 (433.3")
W	mm (inch)	5049 (198.8")	5279 (207.8")	5049 (198.8")	5279 (207.8")
H	mm (inch)	2385 (93.9")	2385 (93.9")	2485 (97.8")	2485 (97.8")
H1	500 鋼筋steel rod Ø16 x P150 x 150				

■ 機器規格 Specifications

項目 ITEM	型號 MODEL	單位 UNIT	LS-1450	LS-1670	LS-1450-S	LS-1670-S
Maximum Sheet Size	最大用紙尺寸	mm (inch)	1450x1000 (57x39.3")	1670x1150 (65.7x45.2")	1450x1000 (57x39.3")	1670x1150 (65.7x45.2")
Inner Chase Size	最大軋合尺寸	mm (inch)	1420x980 (55.9x38.5")	1650x1130 (64.9x44.4")	1420x980 (55.9x38.5")	1650x1130 (64.9x44.4")
Minimum Sheet Size	最小用紙尺寸	mm (inch)	540x360 (21.2x14.1")	600x400 (23.6x15.7")	540x360 (21.2x14.1")	600x400 (23.6x15.7")
Maximum Cutting Pressure	最大軋合壓力	tons	350	400	350	400
Maximum Mechanical Speed	最大軋合速度	sheets/hr	5000	4500	5000	4500
Main Motor	主機馬達	HP (kW)	15 (11.25)	20 (15)	15 (11.25)	20 (15)
Total Power	機械總電壓	HP (kW)	33.5 (25.13)	38.5 (28.88)	35 (26.25)	40 (30)
Total Weight (approx.)	機械總重量(大約值)	tons	28	32	30	34
Machine Dimensions	機械尺寸	mm (inch)	8715x5049x2385 (343x198.8x93.9")	9480x5279x2385 (373.2x207.8x93.9")	10035x5049x2485 (395x198.8x97.8")	11005x5279x2485 (433.3x207.8x97.8")
Stock Range	用紙厚度	mm	F~A+B Flute (1~8mm)	F~A+B Flute (1~8mm)	F~A+B Flute (1~8mm)	F~A+B Flute (1~8mm)

*上述資料僅供參考，實際速率仍視紙張條件調配速度為準。 The above mentioned about data just to compare, machine speed depends on paper's condition to adjust.



自動平板模切機

AUTOMATIC FLAT BED DIECUTTER

LS-1450 / 1670

LS-1450S / 1670S



出紙機構

- 出紙機構配備強力吸風幫浦，將紙張吸平再出紙，解決一般紙張彎曲之困擾。出紙機構採用由上進紙由下出紙，可連續進紙，操作容易。
- 採用特殊前輪出紙，保護彩色瓦楞紙之印刷面。

PAPER OUTFEED STATION

- The paper outfeed station employs main- and sub-paper bracket for alternative use without stop of the machine. This results in higher productivity.
- Mechanical transmission system achieves accurate paper infeed.
- The front stop at infeed end can be adjusted vertically to meet paper sheets, assuring maximum stability of paper infeed motions.

入紙定位機構

- 經特別設計之出紙輪能輕易送出各類不平之瓦楞紙。
- 專為瓦楞紙及厚紙設計之推式邊擋，精確易調整。

FEED TABLE

- This improved in-feed system will provide very tight register tolerance. It is able to handle diecutting on not only corrugated board, but also on printed board without a register problem.
- Specially designed roller system easily processes various thicknesses of paper and corrugated board.
- Special design side guide which is suitable for various thicknesses of paper and corrugated board; accurate and easy to adjust.

微電腦液晶操作面板

- 集中式操控，省時間，操作簡易。
- 機械操作運轉中如有停機現象，電腦螢幕顯示狀況說明，能操作自如。
- 可記錄數筆模切數據。

OPERATING PANEL WITH TOUCH-SCREEN INTERFACE

- Centralized operating switches on panel allow for quick and easy operation.
- Operator friendly monitor will troubleshoot any problems on the machine and instruct the operator to correct the problem.
- Ability to save previous data for future use.

模切機構

- 刀模框安全設計，輕易裝卸，模框旋轉設計，輕易替換刀模。
- 下模板全面研磨精確平整。
- 下模板可卸下保留紙模，節省刻模之時間。

DIE CUTTING STATION

- The slide rail type die frame features a safety design and is easy to install and dismantle. The rotating dieframe design allows easy replacement of dies.
- Lower cutting plate is precision ground, featuring smooth die face.
- Bottom mold plate can unload and reserve the cutting mold for next time use.

除屑機構

- 除屑板模採用無板框裝置，配合主機傳動，校板容易精確度高。
- 上模機構，視需要可獨立升降操作。

STRIPPING STATION

- Co-ordinates with cutting station, the structure with no frame can be adjusted fast and accurately.
- Top unit can be disengaged when not in use.

收紙機構

- 採用免停機裝置，可連續循環出紙。收紙機構備有簡易之主機操控，可幫助操作者快速校正收紙機構。
- 自動計算紙張，並可設定數目自動插入紙條隔開，提高包裝效率。
- 可在收紙後方加裝滑軌裝置，節省人力，此機構為指定配備。

DELIVERY STATION

- Non-stop delivery allows changing of pallets without interrupting the running job, saving time.
- Paper counter with tape inserter for easy counting and effortless packing.
- High efficiency conveyor system allows longer machine running time and maximum production.

咬爪除屑機構

- 可將咬爪夾紙部達到完全除屑之成品。
- 咬爪夾紙部採特殊設計，不論使用與否，皆可快速調整。

LEAD EDGE REMOVAL

- Allows lead edge to be completely stripped off, giving a finished product. (Optional function)

自動平板模切機 AUTOMATIC FLAT BED DIECUTTER



LS-1450 / 1670 / 1450S / 1670S

- 操作方便
- 高準確性
- 全面性安全設備
- 低故障率

- User-Friendly Operation
- High Accuracy
- Comprehensive Safety Guard
- Minimal Trouble