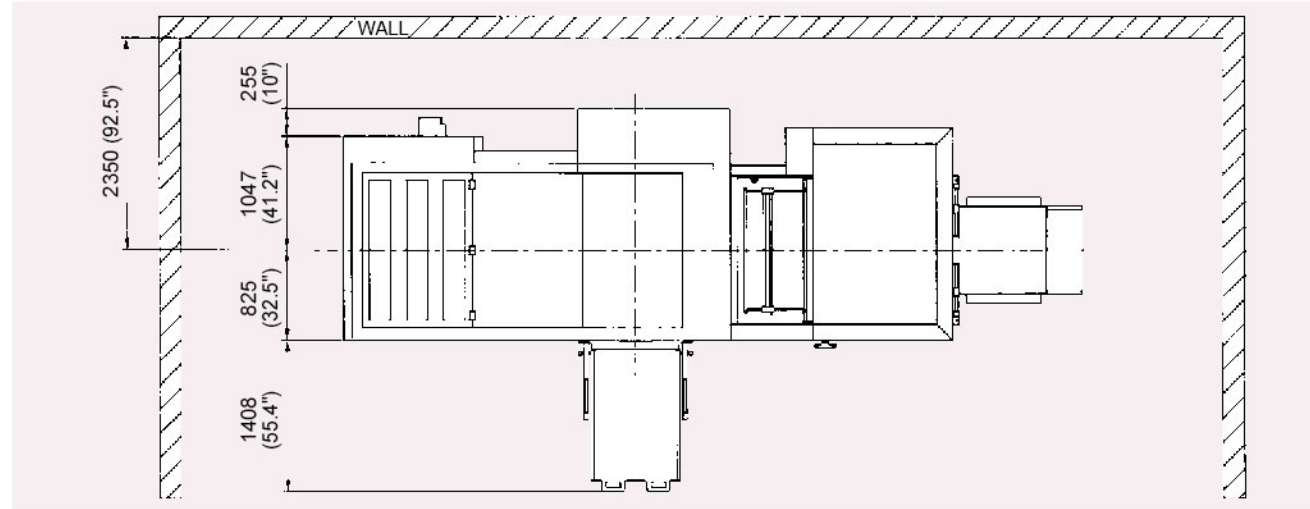
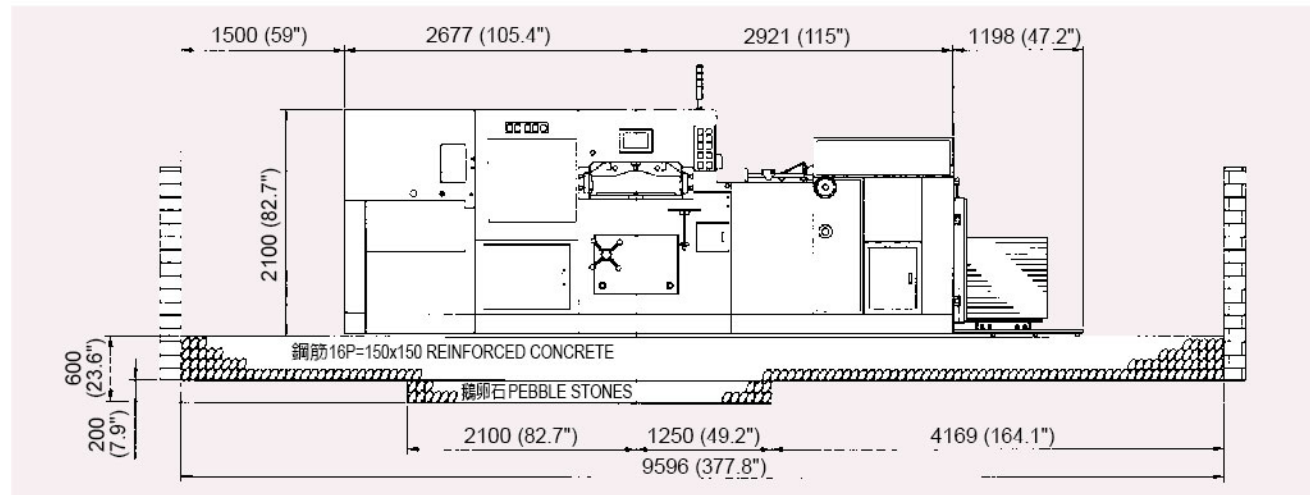


## Dimensions



## Floor Plan



## Specifications

項目 ITEM	型號 MODEL	單位 UNIT	LS-1050SF
Maximum sheet size	最大用紙尺寸	mm (inch)	1050 x 750 (41.3 x 29.5")
Maximum cutting size	最大軋盒尺寸	mm (inch)	1040 x 730 (40.9 x 28.7")
Minimum sheet size	最小用紙尺寸	mm (inch)	540 x 360 (21.3 x 14.2")
Maximum operational pressure	最大軋盒壓力	tons	300
Maximum speed	最高軋盒速度	sheets/hr	7500 sheer/hour (depends complex of die mold)
Power	機器總電壓	HP(kW)	28.75 (22)
Thickness of paperboard	用紙厚度	mm	0.1 mm ~ 2 mm
Machine weight	機器總重量	tons	16

■ 上述資料僅供參考，實際速率仍視紙張條件調配速度為準。 ■ The above mentioned about data just to compare, machine speed depends on paper's condition to adjust.



立盛機械股份有限公司  
LI SHENQ MACHINERY CO., LTD.

412 台灣台中市大里區工業 10 路 23 號  
No. 23, Gungye 10th Rd., Dali Dist., Taichung City 412, Taiwan  
Tel : 886-4-2491-5955 Fax: 886-4-2491-3902  
<http://www.lishenq-machinery.tw>  
E-mail: [honorls@ms49.hinet.net](mailto:honorls@ms49.hinet.net)

LOCAL REPRESENTATIVE:



2021/20Fashion Design 04-22338796



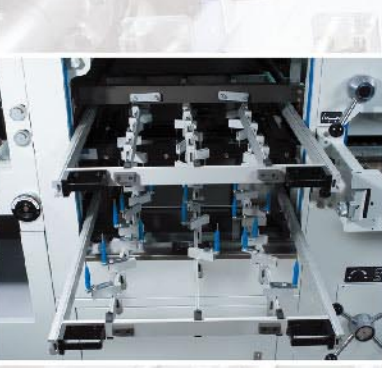
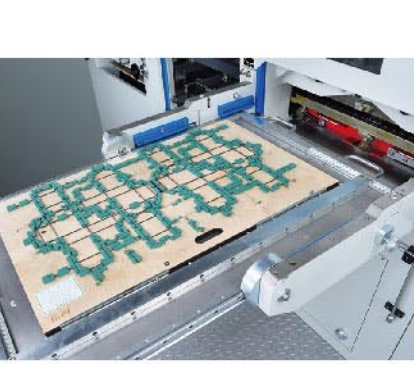
# LS-1050SF



## 自動模切機 Automatic Die Cutter

立盛機械股份有限公司  
LI SHENQ MACHINERY CO., LTD.





### 出紙機構

- 出紙機構採用主、副紙架輪替之不停機設置，提高生產效能。
- 機械式傳動設計，可精準進紙。
- 進紙前檔可依紙張調整高低，進紙更穩定。

### PAPER OUTFEED STATION

- The paper outfeed station employs main-and sub-paper bracket for alternative use without stop of the machine. This results in higher productivity.
- Mechanical transmission system achieves accurate paper infeed.
- The front stop at infeed end can be adjusted vertically to meet paper sheets, assuring maximum stability of paper infeed motions.

### 入紙定位機構

- 可以手輪做一次性調整，無須將壓紙輪逐個調整。
- 特殊設計出紙輪，可適應各種紙張，調整簡單。

### PAPER POSITIONING MECHANISM

- The mechanism uses handwheel for adjustment at a time without need to individually adjust paper pressure wheel.
- Specially designed paper outfeed wheels accommodate various paper and is easy to adjust.

### 模切機構

- 特別設計之安全刀模框，可輕鬆裝卸刀模。
- 模框旋轉式設計，可輕易替換刀模。

### DIE CUTTING STATION

- Specially designed safe die cutting frame is easily installed and dismantled.
- Rotating die frame design allows for easy replacement of dies.

### 下模機構

- 下模板精確研磨，模面平整。
- 下模板可替換，保留紙模，節省刻模時間。

### LOWER DIE STATION

- The cutting plate is precision ground, featuring smooth die face.
- The cutting plate is interchangeable to keep creasing matrix for saving die curving time.

### 除屑機構

- 高效率三層式除屑機構，上下頂針設計，除屑完全。
- 上層可依產品特性，單獨調整升降。

### STRIPPING MECHANISM

- High efficiency 3-layer stripping mechanism combined with top and bottom pins strip completely.
- Top unit can be independently adjusted according to product characteristics.

### 收紙機構

- 收紙機構採用免停機設計，可連續收紙。
- 下吹式氣動齊紙，推紙更整齊。
- 可依設定數目自動插入紙條隔開，提昇包裝效率。

### PAPER COLLECTION STATION

- The paper collection station is a non-stop design, permitting continuous collection of paper.
- Bottom blowing air operated paper aligning design ensures smooth stacking of paper.
- Allowing for inserting paper tape to separation mark according to setting numbers, that upgrades efficiency.

### 咬爪除屑機構

- 可除去紙張前沿廢紙，將產品達到百分之百除屑。
- 依產品需求，可快速切換是否使用前沿除屑機構。

### STRIPPING OFF THE CLAMPING EDGE

- With the stripping off the clamping edge, lead edge can be completely removed. It gives thorough paper waste effect.
- Depending on product characteristics, the operator can select lead edge removing function to be used or not.

### 除屑機構預備台

- 預先安裝上下頂針及除屑模，調整更安全，快速。
- 搭配預備台，裝卸除屑模，更簡單。

### PREPARATION TABLE FOR STRIPPING MECHANISM

- The top and bottom pins and stripping die can be installed in advance. Easy and fast to adjust.
- The preparation table facilitates replacement of stripping die.



**AUTOMATIC DIE CUTTER 自動模切機**

**LS-1050SF**